



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2519
Job Sheet 167311



Part No: D2519

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Linda Lacelle

Type: Stock ✓

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/2/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	20 pcs		11/2/17	0.00	0.68	Waterjet1	DAS	
120	QC	20 pcs		11/2/17	0.00	0.00	QC8	38	
130	Brake NC	20 pcs		11/3/17	0.02	0.98	Brake NC 1	9-89	DAS
140	QC	20 pcs		11/3/17	0.00	0.00	QC5		38
150	Packaging	20 pcs		11/3/17	0.00	0.00	Packaging3	St542	9-89
160	QC21-SA	20 Ea		11/3/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

DAS
21
9-89

NOV 21 2017

Job Allocations

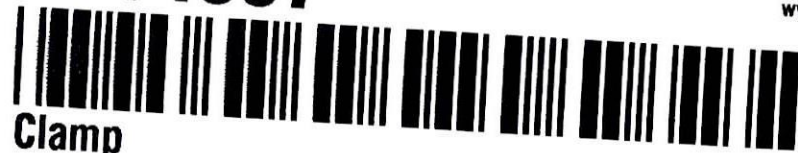
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	1	164	0	0

138175 1.2

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Clamp	0.400inches ± 0.030	0.430 0.370		
3	Clamp	0.750inches ± 0.010	0.760 0.740		
4	Clamp	8.561inches ± 0.010	8.571 8.551		
5	Clamp	0.063inches ± 0.010	0.073 0.053		

DART
AEROSPACE
S004507



Clamp

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D2519
Revision:
Operation: Start up Operation
Quantity: 20
Change No:

Mfg Date: 10/31/17
Job No: 167311

